

Chrysler Airtemp Bolt Torques

SCREW	SIZE	TORQUE
Oil Pump Cover	1/4 - 20	12 ft lbs
Unloader Bellows Mounting	1/4 - 28	100 in lbs
20-40 Cover	7/16 - 14	60 ft lbs
50-00 Cover	1/2 - 13	90 ft lbs
Oil Filter Cover		90 ft lbs
Oil Pressure Relief Cap		40 ft lbs
20-40 Motor Terminal Nuts		84/96 in lbs
50-00 Motor Terminal Nuts		180 in lbs
Unloader Cover Oil Screen Cap		50 ft lbs
20-40 Connecting Rod Nuts		17 ft lbs
50-00 Connecting Rod Nuts		23 ft lbs
20-00 Brass Schrader Valve	1/8 NPT	12.5 ft lbs
20-00 Brass Schrader Valve	1/4 NPT	20.8 ft lbs

50-00 = 2050-2000 or 3050-3000.

NPT = National Pipe Thread.

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Compressor Reference 2004