

Trane Model E Compressor Bolt Torques

USAGE	TORQUE
Brass Schrader valve (1/4 NPT)	18-20.8
Brass Schrader valve (1/8 NPT)	10-12.5
Capacity control valve	23
Connecting rod	23
Connecting rod (offset rod)	24
Crankcase & motor bearing housing	69
Cylinder head	76
Discharge service valve	115
Discharge service valve flange	115
Discharge valve cage	50
Distributor plate	23
Hand hole cover	76
Oil pump cover	43
Oil pump mounting	14
Oil sight glass	6
Rotor bolt	195
Stator mounting bolt	176
Suction (motor) cover	115
Suction service valve	195
Suction service valve flange	195
Terminal board (M Design)	42
Terminal board retaining (A - K design)	51
Terminal lug set screws	25-30
Terminal lugs	25-30
Terminal stud nuts (A - K design)	25-30
Terminal stud nuts (M design)	10-25

TORQUE = ft-lb.