

Trane CRHM Compressor Bolt Torques

USAGE	TORQUE
Bearing head - oil pump end	24
Bottom plate - crankcase	52
Brass Schrader valve (1/4 NPT)	18-20.8
Brass Schrader valve (1/8 NPT)	10-12.5
Check valve plug	100
Check valve stem nut	8
Connecting rod	12
Crankcase heater mounting	6
Cylinder head	52
Discharge service valve (3-4 cylinder)	12
Discharge service valve (5-6 cylinder)	58
Discharge valve cage locknut	15
Discharge valve cage to valve plate	12
Oil level sight glass	6
Oil pump cover	14
Rotor bolt	90
Stator mounting bolt (one piece)	175
Stator mounting bolt (two piece)	40
Suction (motor) cover	52
Suction service valve (3-4 cylinder)	58
Suction service valve (5-6 cylinder)	135
Terminal plate	24
Terminal stud hex nut	2-2.5
Unloader mounting plate to head	14
Unloader valve access cover	14
Unloader valve access plug	100
Unloader valve stem seal retainer nut	6
Unloader valve stem stop washer nut	5
Unloader valve to mounting plate	6

TORQUE = ft-lb.